

Scalable, Useful and Maintainable Digital Twins: Cross-Sector Experience from the Oil and Gas Sector

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ESTEP Workshop, Charleroi
21st November 2018



The SIRIUS Centre for Scalable Data Access

Eight years' financing from Norwegian
Research Council

13 Industrial Partners (11 in 2017)

3 Leading Academic Institutions

Centre for Research-Based Innovation

Funding for 20 Ph.D. students

Innovation through prototypes and pilots

45 affiliated researchers



UiO : **University of Oslo**

simula





The hype of digital twins














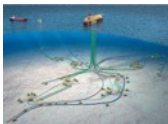


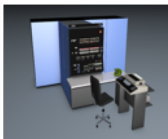







The reality?





Why am I qualified to speak on this?

1982	1986	1988	1993	2000	2007	2011	2013	2015
 THE UNIVERSITY OF SYDNEY					 KONGSBERG			
Chemical engineering and trainee in steel industry. Thesis on physical properties of oil and CO ₂	Blast furnace simulation and on-line systems. New steel technologies. 	Dynamic data reconciliation using process simulators. Apply Kalman filters to chemical processes.	Simulation and optimization of fertilizer, chemical and petroleum plants.	Whole plant simulators. Advanced control. On-line simulators. 	Virtual flow metering and on-line systems for complex sub-sea plants. 	Technical and business consultancy in chemicals and petroleum	Business development in petroleum, energy & industrial sector	Centre for Scalable Data Access. Research entrepreneur and translator between business and academics
				 PENTUM 4 2.8GHz 1GB DDR 40GB HDD WIN XP PRO				



Parallels between oil and gas and steel

Upstream



NG
LNG
LPG
Condensate
Crude



Slab
Bloom
Billet
Rod

Downstream



Wide variety
of products
with tight
quality
constraints
and
specifications





What is a digital twin?

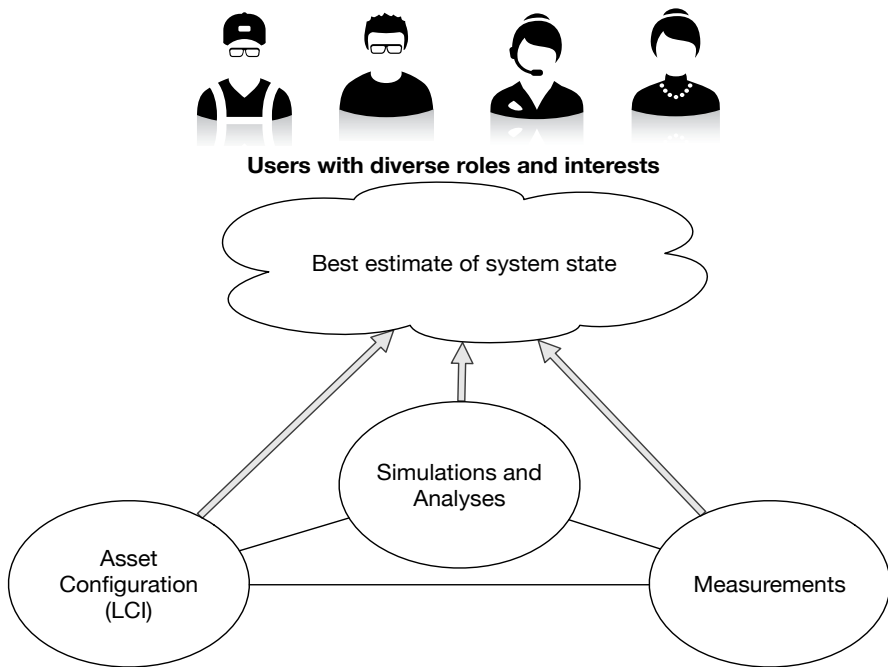
“An **integrated** multi-physics, multi-scale, probabilistic simulation of an as-built system, ... that uses the best available **models, sensor information, and input data** to **mirror and predict** activities/performance **over the life** of its corresponding physical twin.”



www.dau.mil/glossary/pages/3386.aspx

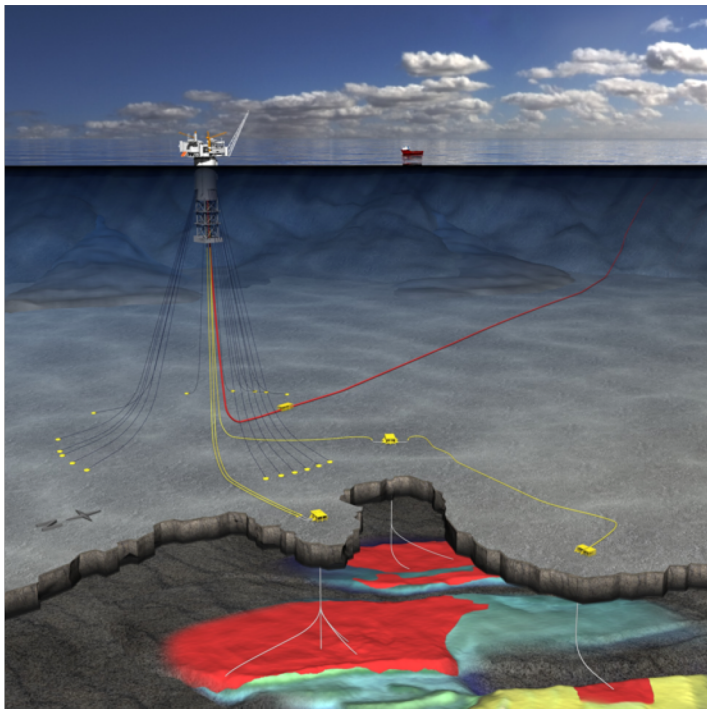


A conceptual framework for twins





Oil and gas assets

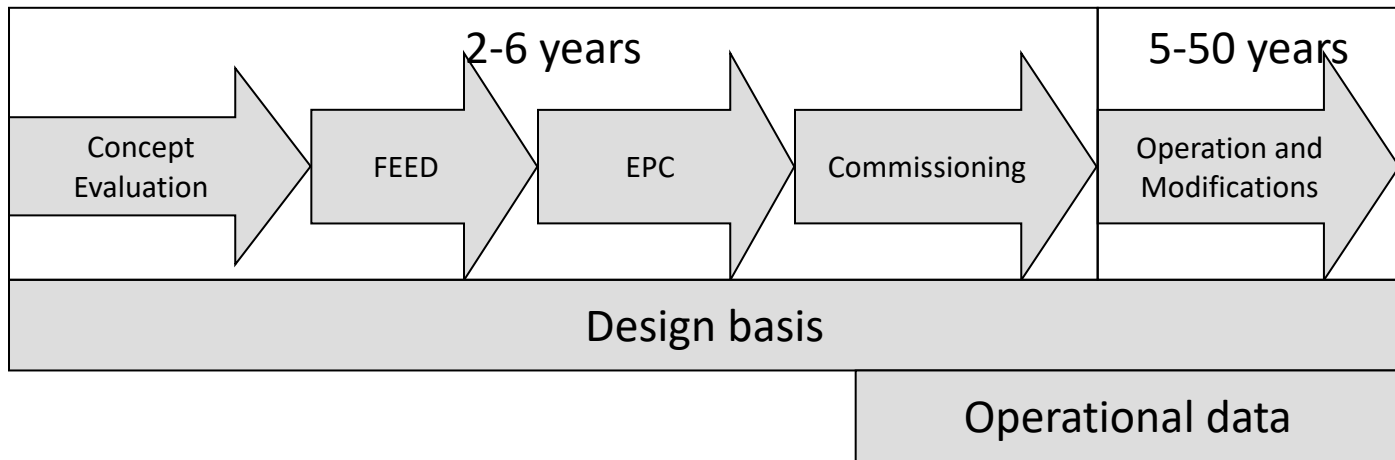


The oil and gas asset life-cycle

The sub-surface (underground) lifecycle: > 80% of capital cost



The production facility lifecycle: < 20% of capital cost

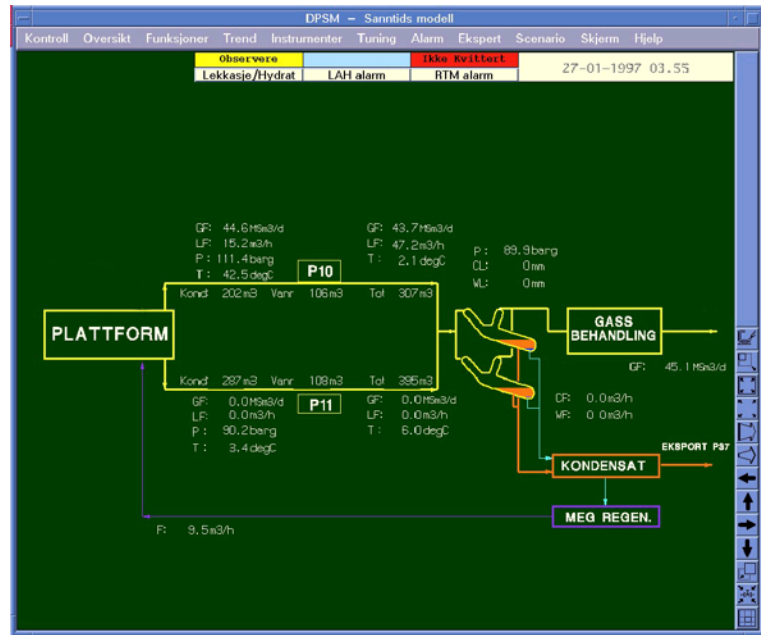
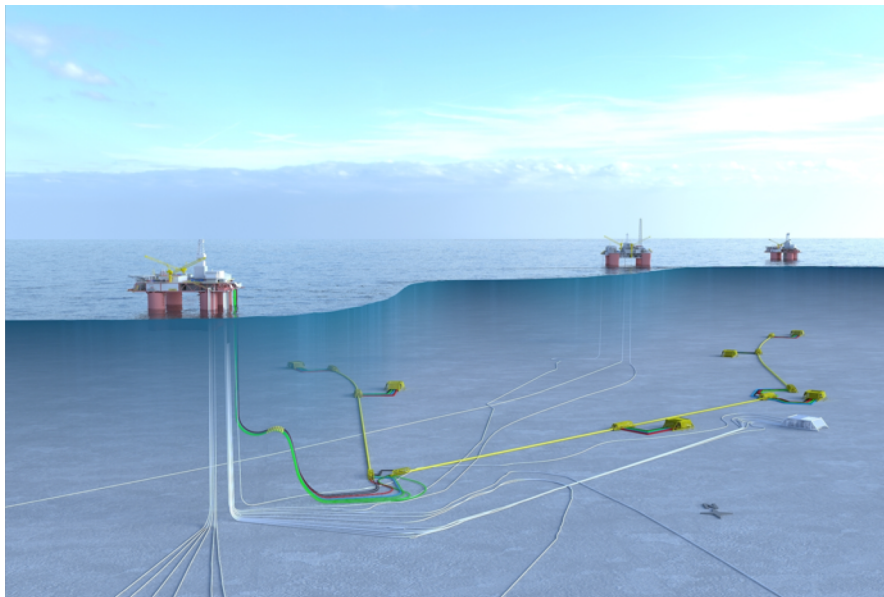


Alphabet soup:

- EPC: Engineering, Procurement and Construction
- FEED: Front-end Engineering and Design

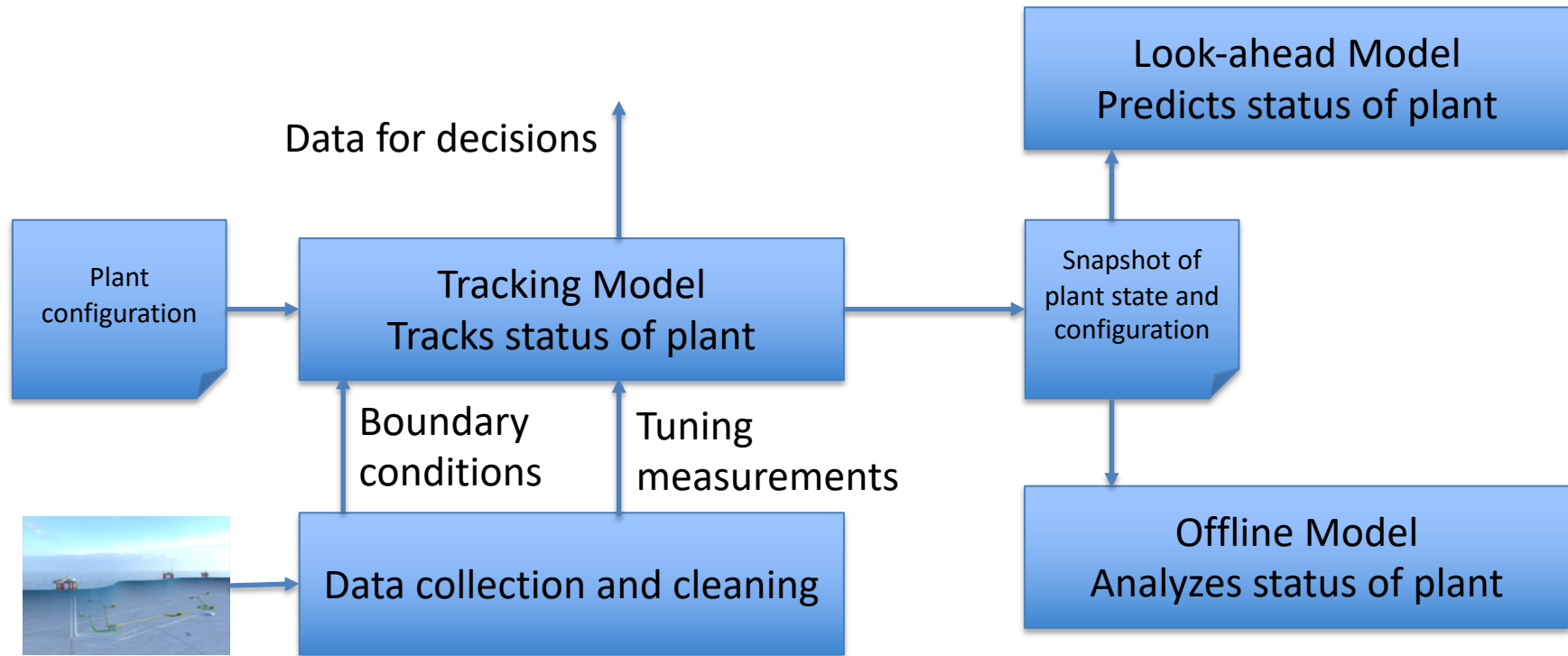


A digital twin success story: on-line flow assurance





How the flow assurance digital twin works



Current and planned twin applications

- Established practice
 - Flow assurance twins
 - High-quality visualization of operational data with 3-D model of facility
- Commercial but novel
 - On-line top-side operations simulators for prediction and data reconciliation
 - Structural and other special-purpose twins
- Future
 - Whole field twin: reservoir, flow assurance and top-side in interaction
 - Integrated twin along asset lifecycle and product lifecycle



Challenges to be addressed

Business Models, Security and
Confidentiality

Integration

Work practices

Maintenance

Scope

Computational overload: edge
and cloud

Usability

Uncertainty, validation and
data science

Business models, security and confidentiality

- An enabler of new business models?
 - New ways of procurement, engineering and operations.
 - Challenges are commercial and contractual.
- Security and confidentiality
 - Twins bring together all data: access by role
 - Securing applications that are connected to the Internet by a wide variety of not-very-smart devices.
 - Sharing data and sharing rewards, while not running a cartel

Work practices

- Tangible and measurable benefits to managers, engineers and operators.
- Safety and availability are paramount.
- A help, not a hindrance.

Scope

- If you try to do everything, you will do nothing well.
- Just enough functionality: Shell's ALOS:
Appropriate Level of Smartness
- Support different granularities and time constants:
 - Compressor (ms), pipes and wells (days), reservoir (weeks).

Usability

- All data is available!
- But I have to wade through huge amounts of irrelevant data.
- How can I filter down to the data I need for my job?
 - Superintendent, operator, process engineer, electrical engineer...

Integration

- How do we avoid the “point-to-point” nightmare?
- Everybody has a platform, with the aim of being the master.
- A digital twin must integrated multiple platforms and legacy sources.

Maintenance

- Need simple tools to build and configure digital twins.
- Need to maintain the system through the life of the asset: planned modifications and maintenance
- Easy to justify for a blower, but harder to justify for a software system?

Computational overload: edge and cloud

- Large systems, complex models and optimization = large resources
- Implemented in a hybrid, heterogeneous cloud
- Implementation needs to be designed

Uncertainty, validation and data science

- Measurements and models are both wrong
- ... And the plant can malfunction too
- Models must be tuned to follow the facility
 - Parameter estimation
- Measurements must be validated and reconciled
- Fruitful area for data science:
 - When combined with the physical models that constrain reality

A research program for digital twins

